

SP20

DART AEROSPACE LTD	Work Order:	23030
Description: Spacepod Hardware Kit	Part Number:	K10018
Dwg:	Qty:	4 Kits
Ref: K10018		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	JK	05.04.13	4																																												
2	KP	Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2174-041</td> <td>Web Assembly</td> <td>B22188</td> </tr> <tr> <td>1</td> <td>D2985</td> <td>Decal</td> <td>B21571</td> </tr> <tr> <td>16</td> <td>AKS7-1032-130</td> <td>Insert</td> <td>M11240m6087</td> </tr> <tr> <td>8</td> <td>AN3-3A</td> <td>Bolt</td> <td>M16895</td> </tr> <tr> <td>8</td> <td>AN3H4A</td> <td>Bolt (or AN3H4)</td> <td>M17071</td> </tr> <tr> <td>36</td> <td>AN525-10R7</td> <td>Screw</td> <td>M15943</td> </tr> <tr> <td>8</td> <td>AN960JD10</td> <td>Washer</td> <td>M16895</td> </tr> <tr> <td>16</td> <td>AN960JD10L</td> <td>Washer</td> <td>M166012</td> </tr> <tr> <td>16</td> <td>MS21042L3</td> <td>Nut (or -3)</td> <td>M15539</td> </tr> <tr> <td>8</td> <td>MS24694S67</td> <td>Screw</td> <td>M15106</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D2174-041	Web Assembly	B22188	1	D2985	Decal	B21571	16	AKS7-1032-130	Insert	M11240m6087	8	AN3-3A	Bolt	M16895	8	AN3H4A	Bolt (or AN3H4)	M17071	36	AN525-10R7	Screw	M15943	8	AN960JD10	Washer	M16895	16	AN960JD10L	Washer	M166012	16	MS21042L3	Nut (or -3)	M15539	8	MS24694S67	Screw	M15106	JK	05.04.22	4
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3	QC4	Inspect Kit 100% for Completeness on the W/O	JK	05/04/25	Y																																												
4	ST	Identify and Stock	JK	05/04/25	Y																																												
5	AC	Cost / part: <u>64.90</u>	SAC	05-04-26	4																																												
6	DC	Close W/O <u>67.82</u> Inspect Level 21	JK	05.04.29	4																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
C	04.08.30	Removed assembly of D2174-041	KJ/JLM	<i>[Signature]</i>

RELEASED  
*[Signature]*  
 04/08/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 12, 2005  
02:25 pm

Work Order No	:	0023030	Department Code:
Project Name	:	K10018	Burden Flags : NNNNNNN
Project For	:	WK520	WO Status : Open
Work Order Type	:	Main	Invoice State : Not Invoiced
Main WO Number	:		Invoice Date :
House Part Number	:	K10018	Invoice Number :
Description	:	Spacepod Hardware Kit	Invoice Amount : 0.00
Manufactured	:	Yes	
Amount Req'd	:	4	
Amount Done	:	0	Order Entry No :
Start Date	:	04-12-05	OE Value : 0.00
Est Finish Date	:	05-15-05	
Act Finish Date	:		Est Mark Up : 0.000%
Drawings Reqd	:	No	Actual Mark Up : 0.000%
Ok for Approval	:		
Approval Rec'd	:		\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00